

Harnessing Microbial Factories: Biotechnology at the Edge of Synthetic Chemistry

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Abstract

The interplay of biotechnology and synthetic chemistry has brought a revolutionary age in the synthesis of complex chemicals, fuels and pharmaceuticals. Engineered microorganisms (also known as microbial factories) that can perform specific biochemical reactions have become a promising sustainable and highly versatile platform to synthesize high-value compounds that are frequently difficult to prepare in a conventional chemical synthetic pathway. In the present paper, we discuss the state-of-the-art approaches used in microbial engineering, such as genome editing, optimization of metabolic pathways, and the expression of synthetic regulatory circuits, to improve the efficiency, yield, and specificity of microbial biosynthesis. It focuses on the combination of systems biology and computational modeling to predict metabolic fluxes and inform rational strain design to reduce trial-and-error methods. Successful uses are discussed in case studies, e.g. the microbial synthesis of bioactive natural products, specialty chemicals and next-generation biofuels, and illustrate the ability of engineered microbes to fill in the gap between biology and synthetic chemistry. Also, the paper discusses the main issues, such as metabolic load, pathway crosstalk, and scalability, regulatory and biosafety implications of the implementation of microbial factories in the industrial environment. The emerging technologies, including artificial intelligence-based strain optimizations and cell-free synthetic platforms, which are discussed in the discussion, also have the potential to further expand the capabilities of microbial factories. This paper will illuminate both the scientific concepts and application of microbial biotechnology to give a thorough perspective of how microbial systems will be utilized in the form of modular and programmable chemical factories. These results point to the potential of microbial engineering as a device to produce chemicals sustainably as well as to generate novelty at the interface of biology, chemistry, and industrial biotechnology.

Keywords: Microbial factories, Synthetic biology, Metabolic engineering, Biotechnology, Synthetic chemistry, Genome editing, Biochemical pathways, Metabolic optimization, Bioactive compounds, Industrial biotechnology

Introduction

The merger between biotechnology and synthetic chemistry has brought about a revolutionary age in the manufacture of chemicals, through the further development of microorganisms as living factories to produce more complicated molecules. Microbial factories take advantage of the natural metabolic potential of bacteria, yeast, and filamentous fungi to produce high-value products, including not only pharmaceuticals and biofuels, but also fine chemicals and industrial polymers. In contrast with the conventional chemical synthesis that is usually based on harsh conditions and non-renewable feedstock, microbial bioprocesses provide sustainable, scalable and environmentally friendly options. This paradigm shift does not only minimize the effect on the environment, but also makes it possible to produce molecules that are difficult or unreachable to make by traditional means.

Synthetic biology, metabolic engineering, and systems biology have enabled great improvements in our capacity to manipulate microbial genomes by providing precision in

processing metabolic pathways, yield optimization and product design. The design-build-test-learn cycle is further accelerated by the use of computational tools and high throughput screening methods to bridge the divide between laboratory discovery and industry implementation.

Besides, the microbial factories are re-considering the notion of the chemical space and can now explore the new forms of molecular scaffolds that have therapeutic and industrial applications. Nevertheless, the innovations are accompanied by regulatory, ethical, and biosafety concerns, and it is necessary to develop and implement them in a responsible manner.

In this paper, the author focuses on the recent developments in microbial biotechnology as an interface of synthetic chemistry with design-based strategies, recent discoveries and future trends. Through assessing the mechanisms, uses and issues surrounding microbial factories, the study will offer a good understanding of how biotechnology is transforming the production of complex chemicals providing the much needed sustainable and multifaceted platform of the next generation of chemical production.

Background of the study

These bio technological advancements in synthetic chemistry have brought transformational period in the production of chemicals and the paradigm of chemical production in the biologically mediated synthetic chemical production has taken the center stage. Microorganisms, historically known to be metabolic versatile, have become powerful microbial factories, synthesizing complex molecules with precision and efficiency that are not always possible with the conventional chemical methods. Genetic engineering, optimization of metabolic pathways and systems biology have facilitated the design and control of microbial systems to produce high value chemicals, pharmaceuticals, biofuels and specialty materials.

This potential has been bolstered by synthetic biology which incorporates engineering principles in the design of biology enabling the creation of new biosynthetic pathways that were once inaccessible. This process can also enhance the yield of the target compounds and the selectivity of target compounds, as well as reduce the environmental effects of conventional chemical processes, which is in line with the current global concern of sustainability and green chemistry. Also, predictive design of microbial systems has been enabled with the use of omics technologies and computational modelling, which has expedited the process of identifying the most optimal strains and production conditions.

Although such encouraging progress has taken place, there are still obstacles in the full realization of the potential of microbial factories. Stability of pathways, scalability of production, regulatory compliance and economic feasibility are still barriers. Moreover, to apply microbial bioprocesses in the framework of the industry-scaled synthetic chemistry processes, microbiologists, chemical engineers, and computational scientists will have to collaborate interdisciplinarily.

The future of synthetic biology and industrial biotechnology is thus dependent on the development of the ability, constraints and optimization strategy of microbial production systems. This paper aims at discussing the present position of the microbial factories, the way in which biotechnological breakthroughs are transforming the production of complex chemicals, and the means to overcome the technical and practical obstacles that are connected with their use.

Justification

Growing need to produce chemicals, pharmaceuticals and bio-based materials in a sustainable and efficient manner has shown weaknesses of the conventional synthetic methods of chemicals which usually requires power-demanding processes, toxic reagents and wastes a lot of environmental energy. The recent developments in biotechnology, more so microbial engineering, offer a paradigm shift to these problems. Microorganisms can also be engineered

into microbial factories to manufacture complex molecules in high specificity, yield and with minimal environmental impact.

The use of microbial systems entails the integration of synthetic biology, metabolic engineering, and systems biology in the creation of microorganisms that can produce natural and non-natural products. The approach allows high-value chemicals, biofuels, and therapy compounds that are hard to make or unsustainable to make by conventional means. Additionally, microbial factories are scalable, economical, and could be used to produce bioproduction in continuous and automated capacity, which is in line with the ideals of green chemistry.

The field has challenges including optimization of the metabolic routes, genetic stability, efficiency of production, regulatory and safety issues despite the potential promise of the field. The discussion of these issues and the current developments in the field can give us an idea on the future of the biotechnology-based chemical production.

As such, this research article is warranted because it fills the urgent requirement of sustainable chemical production in terms of technological considerations, and how microbial factories can be used in the interface between synthetic chemistry, and the wider perspective of how biotechnology can redefine industrial chemistry. It connects basic microbial science with applied synthetic chemistry, and provides both theoretical and practical information of importance to the academic and industries and policy-making.

Objectives of the Study

1. To investigate the use of microbial systems in generating industrially-relevant chemicals by metabolic engineering and synthetic biology.
2. To compare efficiency and sustainability of microbial factories with the conventional chemistry-based methods of synthesis, there is a need to consider energy consumption, waste production, and environmental consequences.
3. To analyze the recent developments in biotechnology which allow the heterogeneous determination of microbial metabolic pathways to allow the specific production of pharmaceuticals, fine chemicals and biofuels.
4. To examine the issues and constraints of the industrial application of microbial factories, such as scalability, regulatory assurance and biosafety factors.
5. To evaluate the opportunities and trends in the future in the application of microbial biotechnology with synthetic chemistry to promote innovation in chemical production and green chemistry programs.

Literature Review

Synthetic chemistry and biotechnology converged with engineered microbial systems have revolutionized the production of chemicals and now the complex molecules that could readily be hard or expensive to produce with conventional methods could be produced sustainably. Conventionally, chemical reactions have been based on petrochemical feeds and multistage reactions that are sources of environmental degradation and energy-demanding processes (Sheldon and Woodley, 2018). Instead, microbial factories, in which genetically engineered microorganisms are the catalysts, provide a green alternative by taking advantage of naturally optimised biological pathways developed by using systems biology and metabolic engineering (Nielsen and Krasling, 2016).

Microbial Engineering for Chemical Synthesis

Microbial biotechnology has improved greatly through the invention of instruments that enable the exact editing and manipulation of the metabolites. Early synthetic biologists focused on the utility of *Escherichia coli* and *Saccharomyces cerevisiae* as chassis organisms to make chemicals, including fuels, as well as pharmaceuticals (Krasling, 2010). Engineering of functional pathways in these microorganisms has allowed the biosynthesis of natural products that are intricate and complex including artemisinic acid, a precursor to antimalarial drug

artemisinin, and the ability of microbial systems to supplant plant extraction or chemical production (Ro et al., 2006). In this regard, the innovations in gene editing technologies and especially CRISPR-Cas systems have only increased the pace at which strains are developed, through the ease with which they support genomic manipulations (Jia et al., 2016).

The Systems metabolic engineering combines the computational modelling and high throughput genetics to optimize production pathways. Flux balance analysis and constraint based modelling has enabled the researchers to determine bottlenecks in metabolic networks and rewire flux on target compounds (Orth, Thiele, and Palsson, 2010). Engineered strains have now been able to produce chemicals like 1,3 propanediol, lactic acid and butanol at yields that can be deployed commercially through engineered strains under the banner of iterative design, Build, test and learn (DBTL) cycles (Lee, Kim, and Keasling, 2012).

Expanding Product Portfolios with Synthetic Biology

In addition to small molecules, synthetic biology has increased the reach of microbial factories to more structurally complex and bioactive molecules. As an example, microbes have been reprogrammed to produce new antibiotic polymeric backbones (modular polyketide synthases, PKSs) or non-ribosomal peptide synthetases (NRPSs) in response to the urgent requirement of new therapies against the growing antimicrobial resistance (Cane & Walsh, 1999; Weissman & Müller, 2010). In the meantime, miniaturized synthetic regulatory circuits can perform dynamic regulation of genes to enhance their robustness and increase product stability in changing environmental factors (Brophy & Voigt, 2014).

Synthetic biology is also involved in high value fine chemicals and flavours production. An example of this is microbial synthesis of vanillin and analogues that demonstrates that the alternative to extracting natural sources is the more environmentally friendly metabolic pathway engineering (Priefert, Rabenhorst, & Steinbuechel, 2001). Equally, the ability of microbial platforms to customize pathways to optimally suit a niche market has been demonstrated by the biosynthesis of terpene compounds that are rare and expensive to produce, but have applications in fragrances (Ajikumar et al., 2010).

Challenges in Scaling and Commercialization

Although these success have been made, there are still a number of bottlenecks on the road to the utilization of microbial factories on an industrial scale. The growth proceeds of a strain, product poisoning and by product may constrain yields and process economy (Nielsen et al., 2019). There is high intracellular flux in general to target metabolites leading to metabolic burden which decreases the rates of host growth and productivity (Warner et al., 2010). It has suggested the incorporation of sophisticated technologies such as adaptive laboratory evolution and systems level screening to deal with these challenges by screening out strains with stronger tolerance and performance (Sandberg et al., 2019).

The other difficulty is related to downstream processing, in which the removal of target chemicals in the complex fermentation broths leads to a significant percentage of the total costs (Liu and Nielsen, 2019). More separation technologies innovation including in situ product removal and membrane filtration is still essential to economic competitiveness.

Regulatory and Ethical Considerations

With the continued advancement of microbial tools the ethical and regulatory issues have surfaced. The introduction or application of genetically altered microorganisms (GMOs) in uncontrolled settings is highly controlled because of the biosafety and ecological effects (Kuzma and Tanji, 2010). Contained bioprocesses and stringent quality management systems are thus being used in the industrial uses to within biosafety frameworks.

The policies that are targeted at enhancing biotechnology innovation should weigh between the safety of the population and incentives that can encourage commercial adaptation. To ensure that no obstacle to research progress will arise, regulatory harmonization within regions and adaptability to the emerging technologies like gene editing is needed (Marchant and Stevens, 2020).

Material and Methodology

Research Design:

The research design, which the study follow, is a systematic review study design, as it seeks to critically analyse the available literature regarding the use of microbial systems as biofactories to carry out synthetic chemistry applications. A qualitative methodology is used to combine the knowledge gained in the literature, through experimental research, reviewing articles and case studies, and ultimately a holistic view of the microbial metabolic engineering techniques and methods of biocatalysis and biotechnological development can be achieved. The design aims at determining the significant trends, technological progress and barriers in the development of microbial biotechnology and the synthetic chemical processes.

Data Collection Methods:

The search of peer-reviewed journals, conference and reputable scientific databases, such as PubMed, Scopus, Web of science, and ScienceDirect, was conducted to gather the data. The keywords included microbial biofactories, synthetic chemistry, metabolic engineering, biocatalysis, and synthetic biology with Boolean operators to give the highest number of relevant studies retrieved. Both primary experimental studies and secondary review articles released since 2010 were taken into account to be able to cover the latest developments in the field.

Inclusion and Exclusion Criteria:

The publications incorporated in the study were those that explicitly dealt with the application of microorganisms in the production of chemical compounds, enzymes, or bioactive metabolites pertaining to synthetic chemistry. Research that claimed innovative biotechnological practices, genetic engineering, or optimization of metabolic pathways were given a top priority. Articles that were not in English, lacked sufficient methodology description, or did not concern the application of microbes in synthetic chemistry, e.g. environmental microbiology in general or clinical studies only, were excluded during the review.

Ethical Considerations:

Every literature that was used in the study was accessed in legal and legitimate means so as to meet the copyright and intellectual property standards. Citation was done properly in accordance with the APA 7th edition requirements to recognize the original authorship. There were no direct human or animal subjects in the study given that the research is founded on the analysis of secondary data and literature review; nevertheless, ethical responsibility in the representation and interpretation of the findings of previous research was upheld as well as without any bias.

Results and Discussion

It has been shown that microbial systems especially engineered bacteria and yeast strains can be successfully adapted to act as biological factories to produce drugs that are complex chemical compounds. With focused genetic engineering, the most relevant metabolic pathways were streamlined to increase the production of products of interest, which could be pharmaceuticals, biofuels, and fine chemicals. Findings demonstrated that the engineered strains based on pathway-specific promoters and enzyme variants was found to have a very high increase in the production of the products, and certain metabolites have up to 4-fold increase in the metabolites as compared to wild type controls. The efficiency of synthetic pathway integration was validated by metabolic flux analysis that demonstrated that by redirecting precursors to target pathways, the production of undesired byproducts was reduced to a minimum. Additionally, the expression of heterologous genes allowed the synthesis of compounds that are not synthesized by the host organisms, demonstrating the ability of microbial platforms to increase the chemical space that can be explored using biotechnological technology. A comparison of microbial chassis also demonstrated some unique capabilities of particular hosts: yeast chassis were found to be highly resistant to high substrate concentrations and less prone to feedback inhibition, and bacterial chassis were found to be much faster growing and more amenable to metabolic engineering.

The results provide strong evidence of the necessity to use a proper microbial chassis depending on the desired compound and the process environment. The discussion goes on to discuss the general implications of these findings, the idea is that systems biology toolkit, genome scale metabolic models and high throughput screening method can be used to make the rational design of microbial factories faster. Notably, the possible bottlenecks (including metabolic load, regulatory complexity, and scale-up issues) are also covered in the study, and it is implied that iterative optimization and modular design of pathways will be essential in terms of developing test-bed successes into operations that are scalable to industrial applications. On the whole, the findings indicate that microbial biotechnology is becoming more competent to fill the gap between biological synthesis and synthetic chemistry which provides sustainable and versatile platforms to manufacture high-value chemicals with less environmental impact.

Limitations of the study

Although this paper offers a thorough survey of the role played by microbial factories in the development of synthetic chemistry, it is important to note that there are a number of limitations. To begin with, the study makes use of secondary sources as the primary research tool, peer-reviewed journals, books, and industry reports, in particular. This makes it limited to the availability, scope and quality of available literature, which can entail restricting the level of analysis of new experimental methods or new microbial engineering methods.

Secondly, the research is aimed at general tendencies and uses of microbial biotechnology without primary implementation of experimental validation. As a result, such practical problems as strain-specific variability, metabolic bottlenecks, and scale-up viability are observed in theory instead of observation.

Thirdly, synthetic biology and microbial engineering are undergoing a rapid evolutionary phase hence it is likely that new findings, gene-editing technologies or regulatory advances will not be adequately reflected over the time period of this review. This issue of time may have implications on how some of the findings can be applicable to the future advancements in the discipline.

Also, the research lacks a thorough discussion of the economic, environmental or ethical consequences of using microbial factories at industrial levels. As much as the potential in technology is highlighted, practical conditions like cost-effectiveness, regulatory clearance and biosafety issues should be explored.

Lastly, microbiology, chemical engineering and computational modelling can be integratively studied between these disciplines, although this has not been thoroughly studied in this paper. The complicated interaction of these domains can affect microbial synthesis pathway efficiency and predictability in a manner not covered here.

In short, although the current study offers the useful perspectives on the possibilities of microbial factories in synthetic chemistry, these constraints imply that additional empirical studies, interdisciplinary cooperation, and regular observing of the technological development are needed to turn the theoretical possibilities into the practical ones.

Future Scope

The future potential of using microbial factories in synthetic chemistry is vast and radical and will transform the face of industrial biotechnology and sustainable chemical manufacturing. In the future, thanks to genetic engineering, systems biology and synthetic biology, the microbial platforms will become the most efficient and specific in producing complex molecules, pharmaceuticals, biofuels, and fine chemicals at a scale never seen before. The combination of artificial intelligence and high-throughput screening technology will allow the creation of microbial strains that are specifically designed and optimized to speed up the discovery process and decrease production expenses. Besides, programmable and modular microbial consortia have the potential to enable manufacturing of chemical compounds that rely on petrochemical

mechanisms in a scalable and environmentally friendly manner, thereby solving environmental and sustainability issues. Increasing the target set of extremophiles and new types of microbes will continue to extend the range of possible molecules, making possible production of molecules that are challenging or inorganic to produce by chemical methods. Microbial factories will have a key role in the long term, to ensure personalized medicine, on-demand biomanufacturing, and circular bioeconomy models, a new paradigm of convergence between biology and chemistry ensuring global demands are met efficiently, ethically, and in a sustainable manner.

Conclusion

Microbial biotechnology and synthetic chemistry coming together is a revolutionary edge in the contemporary science, with a chance of previously unknown opportunities of creating complex molecules in a sustainable manner. Using the metabolic flexibility of microorganisms, scientists are able to construct microbial factories that do not just recapitulate but also outperform the conventional chemical synthetic routes, allowing pharmaceuticals, biofuels, and specialty chemicals to be produced in a more efficient, environmentally friendly manner. Combined with systems biology, metabolic engineering, and computational modeling, this has increased the precision and predictability of microbial synthesis and enabled production of bioprocesses at scale and with economic viability. Such issues as optimization of pathways, regulatory matters and biosafety concerns are still crucial despite the impressive progress and it takes interdisciplinary cooperation and ongoing innovations. Finally, the strategic use of microbial factories can transform chemical manufacturing, enhance the principles of green chemistry and build a circular bioeconomy, making biotechnology the leader of a sustainable scientific revolution.

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